# CONTROL AND SHUTDOWN VALVES - MAINTENANCE & TROUBLESHOOTING

Start Date:	24/11/2026	End Date:	28/11/2026
Categories:	Engineering & Maintenan	Venues:	Barcelona
Formats:	In Person	Instructors:	Marinel Hercut

# **OVERVIEW**

This technical course covers the operating principles, preventive maintenance, and failure diagnostics for control and shutdown valves. Participants will gain a solid foundation in valve actuation, positioners, leakage prevention, and emergency shutdown readiness.

# **OBJECTIVES**

By the end of this course, participants will be able to: – Understand control valve types, characteristics, and applications. – Maintain and calibrate actuators, positioners, and trim components. – Troubleshoot control and ESD valve malfunctions. – Evaluate valve performance using test benches and diagnostics. – Apply maintenance best practices to prevent failure and ensure safety.

## **COURSE OUTLINE**

1- Types of Control and Shutdown Valves 2- Valve Actuation Systems and Positioners 3-Maintenance Procedures and Calibration 4- Troubleshooting Techniques and Testing 5- Case-Based Diagnostics and Safety Compliance

## TARGET AUDIENCE

Instrument technicians, maintenance engineers, process engineers, and shutdown coordinators in oil & gas and utilities.

## METHODOLOGY

Field-based scenarios, calibration exercises, testing simulations, and team troubleshooting labs.

## CONCLUSION

Participants will be able to maintain, inspect, and troubleshoot control and shutdown valves to ensure efficient operations and emergency readiness.

# DAILY AGENDA

## Day 1: Valve Fundamentals and Types

Classify valves by design and function, including globe, ball, butterfly, and shutdown valves.

### Day 2: Actuators and Positioners

Understand pneumatic, hydraulic, and electric actuation and calibration of valve accessories.

#### Day 3: Maintenance and Servicing

Apply maintenance cycles, packing adjustments, and trim replacement techniques.

#### Day 4: Troubleshooting and Diagnostics

Analyze valve faults using test tools, assess loop performance, and correct alignment.

#### Day 5: Safety, ESD Function and Best Practices

Review emergency shutdown requirements, failure modes, and safety compliance measures.

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